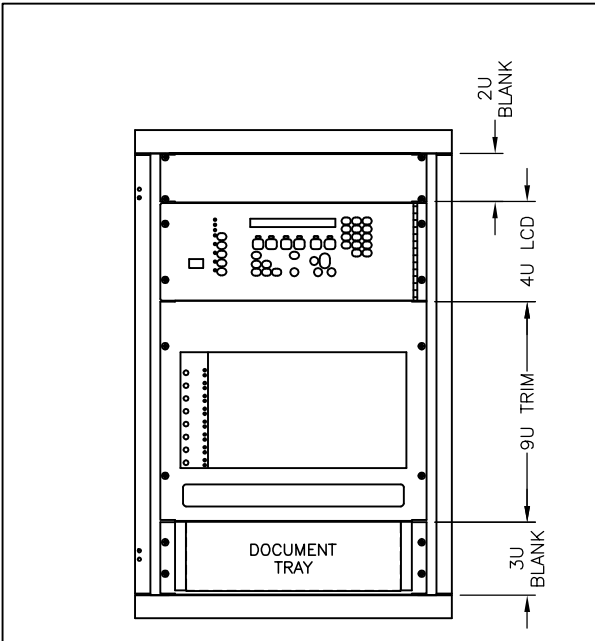


MODULE ASSEMBLY DETAILS
EXPLODED SIDE ELEVATION



CABINET LAY-OUT

- ASSEMBLY NOTES:
1. MOUNT FUSE BOARD (IF REQUIRED) AND RELAY BOARD TO XSPS, MAINS SOCKET AND EARTH LOOMS TO MAINS BRACKET BEFORE MOUNTING XSPS PSU ON BRACKET.
 2. FIT MAINS CABLE (LM0309) TO 2 WAY SOCKET ON XSPS AND COVER TO 3 WAY SOCKET. CABLE TIE FILTER TO LOWER SIDE OF XSPS BRACKET.
 3. MOUNT MAINS BRACKET AND EXPANSION BAY TO 19" RACK CABINET USING 8 OFF M6 X 10 CSK SCREWS (SC0154) AND CAGE NUTS (NT0030).
 4. FIT JUMPERS ON PDI (P4,P5) TO LHS POSITION (ONLY FIT TO RHS WHEN IN AN EXPANSION BAY WITH XSPS FITTED DIRECTLY TO PDI IS USED).
 5. FIT SW/LED MODULE (4100-1282) TO HOLES IN EXPANSION BAY DOOR ON LHS. CONNECT LONGER FRC FROM 64/64 CONTROLLER (4100-1288) TO INPUT OF SW/LED MODULE. JOIN SUBSEQUENT SW/LED MODULES, OUT TO IN, WITH SHORT FRC. UP TO 64 LEDS (4 MODULES) PER CONTROLLER. MOUNT 64/64 CONTROLLER OVER TOP OF MODULE ON STUDS WITH NUTS PROVIDED.

